

VOLVO PENTA INDUSTRIAL DIESEL

TAD1343VE

332 kW (452 hp) at 2100 rpm acc. to ISO 3046

The TAD1343VE is a powerful, reliable and economical Versatile Diesel Engine built on the dependable Volvo in-line six concept.

Durability & low noise

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise levels and high torque.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1343 VE complies with EU Stage II / EPA Tier 2 emissions. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Technical description

Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft has induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and big-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder



Features

- High torque
- Highly efficient cooling system with Air to Air Intercooler
- High power density
- Fully electronic with EMS 2
- Complies with EU Stage II / EPA Tier 2 emissions
- Wide range of optional equipment including visco fan.

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission
- Oil level sensor at startup

Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

Turbocharger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate

Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an analog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, water in fuel, fuel pressure and two speed sensors.

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TAD1343VE

Technical Data

General

Engine designation	TAD1343VE
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke
Bore, mm (in.)	131 (5.16)
Stroke, mm (in.)	158 (6.22)
Displacement, l (in ³)	12.78 (780)
Compression ratio	18.1:1
Wet weight, engine only, kg (lb)	1237 (2921)

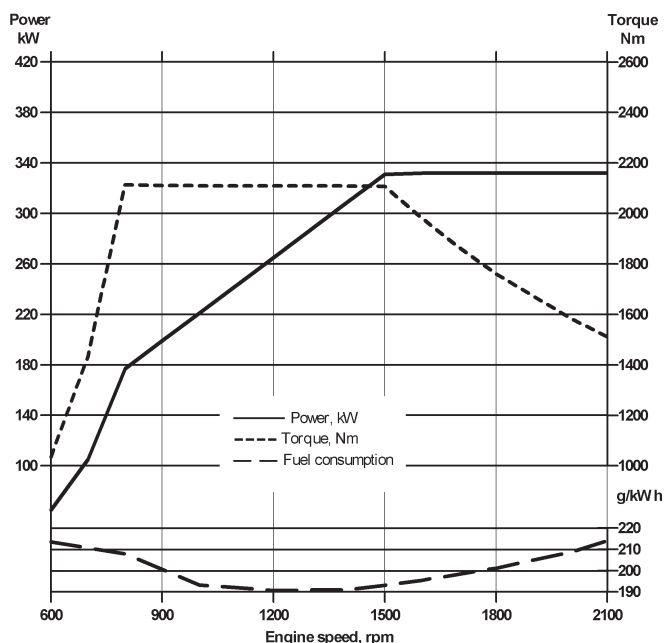
Performance

IFN power without fan, at 2100rpm kW (hp)	332 (452)
IFN power with fan Ø 890 mm, at 2100rpm kW (hp)	316 (430)
ICFN power without fan, at 1800rpm kW (hp)	332 (452)
ICFN power with fan Ø 890 mm, at 1800rpm kW (hp)	322 (438)
Torque at 1260 rpm, Nm (lb ft)	2143 (1580)

Lubrication system

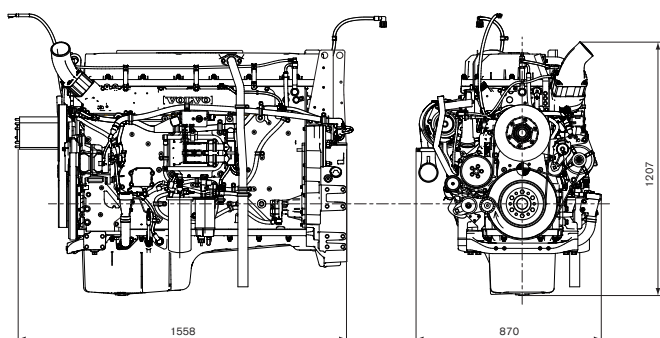
Oil system capacity incl filters, liter (US gal)	36 (9.51)
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For details see Technical Data



Dimensions TAD1343VE

Not for installation



Note! Not all models, standard equipment and accessories are available in all countries.
All specifications are subject to change without notice.
The engine illustrated may not be entirely identical to production standard engines.

Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/Imp gal), also where this involves a deviation from the standards.

Rating Guideline

IFN Power rating corresponds to ISO Overload Power. It is intended for applications where intermittent power is utilized less than 1 hour within any period of 12 hours of continuous operation. The average load factor must not exceed the continuous rating.

ICFN Power rating corresponds to ISO Standard Power for continuous operation. It is intended for constant load applications with uninterrupted service at full load for extended periods of time. The average load factor must not exceed 70% of the continuous rating when operating at continuous speed and load.

Derating

For derating information please see technical diagrams available on request from Volvo Penta.

Standard and optional equipment

Engine

Automatic belt tensioner

Lift eyelets

Flywheel

Flywheel housing with conn. acc. to SAE 1

Flywheel for 14" flex. plate and flexible coupling

Engine suspension

Fixed front suspension

Lubrication system

Oil dipstick

Oil dipstick, flexible

Full-flow oil filter of spin-on type

By-pass oil filter of spin-on type

Remote oil filter of spin-on type

Oil cooler, side mounted

Low noise oil sump

Fuel system

Fuel filters of disposable type

Electronic unit injectors

Pre-filter with water separator

Intake and exhaust system

Air filter with replaceable paper insert

Air restriction indicator

Air cooled exhaust manifold

Connecting flange for exhaust pipe

Exhaust flange with v-clamp

Turbo charger, low right side

Engine mounted silencer

Crankcase ventiation, open

Crankcase ventiation, closed

Cooling system

Radiator incl intercooler

Coolant pump

Fan hub

Suction fan

Pusher fan

Electronically controlled viscous fan drive

Fan guard

Belt guard

Control system

Engine Management System (EMS) with

CAN-bus interface SAE J1939

CIU, Control Interface Unit

DCU, Display Control Unit

Alternator

Alternator 80A / 28V

Alternator 110A / 28V

Starting system

Starter motor 7kW, 24V

Connection facility for extra starter motor

Air inlet pre-heater

Instruments and senders

Temp.- and oil pressure for automatic

stop/alarm

Other equipment

Air compressor, 1 cylinder

Air compressor, 2 cylinders

AC compressor

Power steering pump

Crankshaft pulley 4 x HC50

Engine block heater, 230V, 1500W

Engine Packing

Plastic wrapping

— optional equipment

• included in standard specification

For our full range of optional equipment, please see order specification.

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AB Volvo Penta
SE-405 08 Göteborg, Sweden
www.volvopenta.com